

Work Order ID 159399***159399***

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Item ID: D4324-041 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Armrest Assembly
Start Date: 4/11/2017 Start Qty: 3.00 ***3*** Cust Item ID:
Required Date: 4/17/2017 Req'd Qty: 3.00 ***3*** Customer:
Reference: SCHEDULED

Approvals: Process Plan: DAS Date: APR 10 2017 Tooling: _____ Date: _____ Run Start ***NR1***
QC: 21 Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***
9-89

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D4324	B

100 Weld per dwg A/R S.S. rod Batch: M134443 0.00***100***

Large Fab

Memo

2.01

Large Fab

3 EL 17-4-11

110

QC9- Inspect visual per OSI004- Fusion Welds 0.00

110

QC

Memo

0.00

Quality Control

(3) 1704.12 DAS
9
9-89

120

QC5- Inspect part completeness to step on W/O 0.00

120

QC

Memo

0.06

Quality Control

(3) 1704.12 DAS
9
9-89

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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: <u>87092</u>	0.00							
130									
Packaging	Memo	0.03				3x		DAS 26 9-89	APR 12 2017
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.30							17/4/13 dg
Quality Control									
								DAS 21 9-89	APR 13 2017

Picklist Print

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Work Order ID: 159399

159399

Parent Item: D4324-041

D4324-041

Parent Item Name: Armrest Assembly

Start Date: 4/11/2017

Required Date: 4/17/2017

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP Rev:A 11.04.04 new issue DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D4324-1		Manufactured	No			100	Each	3.0000	1	3			
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D4324-1

Base Plate

EL 17-4-11

Location

Loc Qty

Loc Code

WA002

3

141344

3

3

D4324-5		Manufactured	No			100	Each	1.0000	1	3			
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D4324-5

Tube

EL 17-4-11

Location

Loc Qty

Loc Code

WA002

1

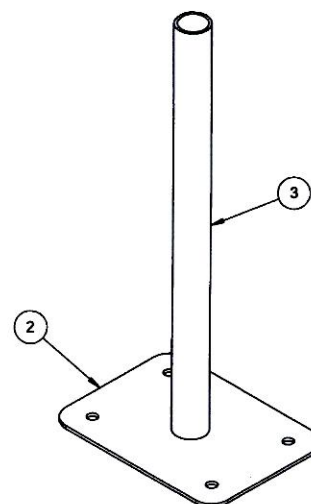
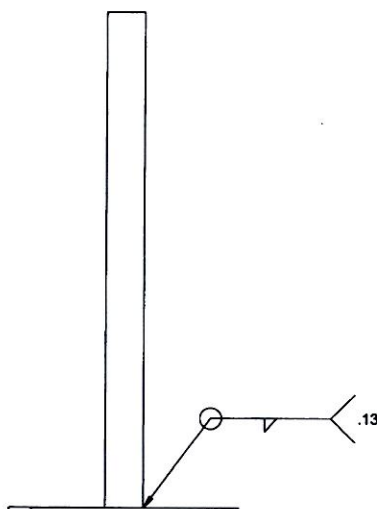
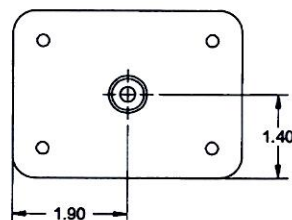
157686

1

159072

12

ITEM	QTY -041	P/N	DESCRIPTION
1	X	D4324-041	ARM REST WELDMENT
2	1	D4324-1	BASE PLATE
3	1	D4324-5	TUBE



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 159399 MJS
1704-10

D4324-041 ARM REST WELDMENT
(REF. EAGLE DRAWING No. D2046902, PART OF P/N EA20469-16)

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.40 lbs
- 8) WELD PER DART QSI 004

RELEASED
2014-04-23

APPROVED

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	DC	DRAWING NO.	REV. B
MFG. APPR.	DD	D4324	SHEET 2 OF 7
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	ARM REST ASSEMBLY	NTS
DATE	14.04.03	COPYRIGHT © 2011 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	